

QUALITY ASSURANCE REQUIREMENTS (QAR) (CONTINUATION SHEET)
(QUALITY ASSURANCE PAM 702-101)

PART II - INSPECTION REQUIREMENTS - (CONTD)

TABLE III - SPECIAL SAMPLING INSPECTION

1. INITIAL PRODUCTION APPROVAL: ONE (1) OF THE FIRST ITEMS PRODUCED SHALL BE SUBJECTED TO EXAMINATIONS AND TESTS BY THE CONTRACTOR. THE ITEM SHALL BE PRODUCED UNDER MANUFACTURING METHODS TO BE USED IN PRODUCTION. INITIAL PRODUCTION APPROVAL SHALL BE ACCOMPLISHED TO DETERMINE CONFORMANCE TO ALL REQUIREMENTS OF DRAWING 11629428.

1.1 MANUFACTURING PROCESS CHANGE: WHENEVER A CHANGE IS MADE IN THE MANUFACTURING PROCEDURE USED IN PRODUCTION, THAT MAY AFFECT FIT, FUNCTION OR SERVICE LIFE, ONE (1) OF THE FIRST ITEMS PRODUCED UNDER THE NEW PROCESS SHALL BE GIVEN A COMPLETE INSPECTION AS SPECIFIED IN PARAGRAPH 1.

1.2 FAILURE: FAILURE OF THE ITEM TO MEET INITIAL PRODUCTION APPROVAL REQUIREMENTS SHALL BE CAUSE FOR REJECTION AND PARAGRAPH 1 SHALL APPLY UNTIL ACCEPTABLE ITEMS ARE PRODUCED.

PART III - CERTIFICATION REQUIREMENTS
(STA FORM 4452 PARA 3.5 APPLIES)

NONE REQUIRED.

PART IV - TEST METHODS AND PROCEDURES

REFERENCE TABLE II, 100% INSPECTION

QAR REVISION SYMBOL & DATE	12-17-86					QAR NUMBER
						11629428
						PAGE NUMBER 3

STA FORM 4452 A-1
NOV.75

PREVIOUS EDITIONS OF THIS FORM ARE OBSOLETE

see May 11, 1987